

“ Happy Step™ ” Installation Instructions Floating Systems

1. Sub floor must be clean, dry, flat and structurally sound. If relative humidity exceeds flooring manufacturer’s guidelines, a 6 mil polythene film (or equivalent) should be used.
2. Follow the flooring manufacturer’s guidelines for acclimation of the floor covering being installed.
3. Roll out the Happy Step™ leaving a minimum of 1/8” expansion along the walls. Please consult SCI’s Technical for larger jobs, as they may require additional expansion. Seams should be butted tight to ensure no gapping (taping the seam is optional).
4. Always try to run Happy Step™ perpendicular to the plank floor covering. For LVT tile, Happy Step™ should be run on a 45 degree angle.
5. Follow the flooring manufacturer’s guidelines for installation of their specific flooring type.

***Happy Step is also suitable for nail/staple down applications for engineered and solid hardwood flooring.**

“ Happy Step™ ” Installation Instructions Single Glue System

1. Sub floor must be clean, dry, flat and structurally sound. If relative humidity exceeds flooring manufacturer’s guidelines, a 6 mil polythene film (or equivalent) should be used.
2. Follow the flooring manufacturer’s guidelines for acclimation of the floor covering being installed.
3. Roll out the Happy Step™ leaving a minimum of 1/8” expansion along the walls. Please consult SCI’s Technical for larger jobs, as they may require additional expansion. Seams should be butted tight to ensure no gapping. Tape Happy Step™ together with a 2” wide clear packing tape (do not use thick tapes that might telegraph through).
4. Always try to run Happy Step™ perpendicular to the plank floor covering. For LVT tile, Happy Step™ should be run on a 45 degree angle.
5. Follow the flooring and adhesive manufacturers guide lines for installation of their specific product type.

***Approved Adhesive: HF9100 & HF9200**

“ Happy Step™ ” Installation Instructions Double Glue Systems

1. Sub floor must be clean, dry, flat and structurally sound. Always follow the adhesive and flooring manufacturer’s guidelines for moisture limits on their specific flooring type.
2. Always follow the flooring manufacturer’s guidelines for acclimation of the floor covering being installed.
3. The use of a pressure-sensitive adhesive, applied with a 1/16” width x 1/32” depth x 1/32” spacing notched trowel to ensure evenness of the application, is suggested for attaching cushion to the floor. Follow the adhesive manufacturer’s guidelines and recommendations for installation.
4. After the adhesive sets up, roll out the Happy Step™ leaving a minimum of 1/8” expansion along the walls. Please consult SCI’s Technical for larger jobs and specific floor types, as they may require additional expansion. Seams should be butted tight to ensure no gapping.
5. Roll the Happy Step™ with a maximum 50 lb. roller at a 45 degree angle to ensure proper adhesion.
6. Always try to run Happy Step™ perpendicular to the plank floor covering. For LVT tile, Quiet Walk™ should be run on a 45 degree angle.
7. Follow the flooring and adhesive manufacturers guide lines for installation of their specific product type.